

Vanishing Oil SD

Hubbard-hall's Vanishing Oil SD is a non-chlorinated lubricant that may be used for stamping, blanking, slitting and for some shallow drawing operations. Vanishing Oil SD may be used on low carbon steels, non-ferrous metals and clad surfaces.

Vanishing Oil SD removes itself from the formed parts, thereby eliminating the subsequent cleaning and the disposal steps and costs.

After the forming operations, the processed parts will be completely dry and ready for subsequent operations.

Features & Benefits

Contains no sulfur, chlorine, or chlorinated compounds	Low odor
Low viscosity	Lubricant flows freely in dispenser lines
Non-staining	Leaves metal surface clean
Fast evaporating	Keeps dies clean; will not build up on die

Operating Conditions

Concentration	Vanishing Oil SD is used as received
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Vanishing Oil SD may be applied using any of the standard procedures for stamping, blanking, etc.

The area of operation should be sufficiently ventilated to allow a continuous flow of air.

Waste Disposal

Assure conformity with applicable governmental regulations. Continue to observe precautions for volatile, combustible vapors from absorbed material.



Cleaning
the Hard to Clean



Finishing
the Hard to Finish



Treating
the Hard to Treat

WARRANTY: THE QUALITY OF THIS PRODUCT IS GUARANTEED ON SHIPMENT FROM OUR PLANT. IF THE USE RECOMMENDATIONS ARE FOLLOWED, DESIRED RESULTS WILL BE OBTAINED. SINCE THE USE OF OUR PRODUCTS IS BEYOND OUR CONTROL, NO GUARANTEE EXPRESSED OR IMPLIED IS MADE AS TO THE EFFECTS OF SUCH USE, OR THE RESULTS TO BE OBTAINED.

Our people. Your problem solvers.

For more information on this process please call us at

1-800-648-3412

or techservice@hubbardhall.com

